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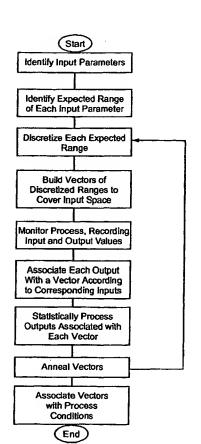
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(54) Title: SYSTEM AND METHOD FOR MONITORING PROCESS QUALITY CONTROL



(57) Abstract: A system and method for monitoring process quality control. A series of input parameters are identified as being significant in effecting the output of a process. Each input parameter has an expected range. Each expected range is discretized into a series of sub-ranges and a vector is built for each possible combination of sub-ranges. The process is then monitored to obtain a statistically significant set of samples, each sample comprising a process output and corresponding inputs (Fig. 2). A knowledge base and model are built (Fig. 5).

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A. CLASSIFICATION OF SUBJECT MATTER IPC(7) : G06F 7/60, 17/10, 17/50; G06G 7/48 US CV 700 0 6 12						
	US CL: 703/2, 6, 13 According to International Patent Classification (IPC) or to both national classification and IPC					
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Documentation	on searched other than minimum documentation to the	extent that such documents are included in	n the fields searched			
Electronic da	ta base consulted during the international search (name	e of data base and, where practicable, sear	ch terms used)			
Please See Co	ontinuation Sheet					
C. DOC	UMENTS CONSIDERED TO BE RELEVANT					
Category *	Citation of document, with indication, where a	opropriate, of the relevant passages	Relevant to claim No.			
х	US 5,866,437 A (CHEN et al.) 02 February 1999 (0	2.02.1999), Abstract, Figures 2-3,	1-26			
	Background of the Invention, Summary of the Invent	•				
Х	US 6,125,235 A (PADILLA et al.) 26 September 2000 (26.09.2000), Abstract, Figures 1-6, Background of the Invention, Summary of the Invention, col 5, lines 56 et seq.		1-26			
х			1-26			
<i>.</i> *	US 5,408,405 A (MOZUMDER et al.) 18 April, 1995 (18.04.1995), Abstract, Figures 1-5, Background of the Invention, Summary of the Invention, col 3, lines 4 et seq.		1-20			
Х	US 5,546,312 A (MOZUMDER et al.) 13 August, 1996 (13.08.1996), Abstract, Figures 1-		1-26			
	5, Background of the Invention, Summary of the Invention, col 4, lines 8 et seq.					
Х	US 5,966,527 A (KRIVOKAPIC et al.) 12 October, 1999 (12.10.1999), Abstract, Figures 1-7c, Background of the Invention, Summary of the Invention, col.5, lines 58 et seq.		1-26			
х	US 5,646,870 A (KRIVOKAPIC et al.) 08 July, 1997 (08.07.1997), Abstract, Figures 1-		1-26			
	9B, Background of the Invention, Summary of the Invention, col.7, lines 10 et seq.					
Х	US 5,956,251 A (ATKINSON et al.) 21 September 1999 (21.09.1999), Abstract, Figures 1-		1-26			
х	17, Background of the Invention, Summary of the Invention, col.7, lines 33 et seq. US 5,781,430 A (TSAI et al.) 14 July 1998 (14.07.1998), Abstract, Figures 1-17,		1-26			
'n	Background of the Invention, Summary of the Invention, col. 3, lines 45 et seq.		1-20			
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	documents are listed in the continuation of Box C.	See patent family annex.				
* s	pecial categories of cited documents:	"T" later document published after the inte date and not in conflict with the applic	rnational filing date or priority ation but cited to understand the			
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13 June 2002 (13.06.2002)						
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•	Continuation of B. FIELDS SEARCHED Item 3:			
	search terms: model\$, statistic\$, vector, manufact\$, knowledge adj base, anneal, p	rocess, discrets, range		
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International application No.

PCT/IL01/00937

Box III TEXT OF THE ABSTRACT (Continuation of Item 5 of the first sheet)

The technical features mentioned in the abstract do not include a reference sign between parentheses (PCT Rule 8.1(d)). **NEW ABSTRACT** A system and method for monitoring process quality control. A series of input parameters are identified as being significant in effecting the output of a process. Each input parameter has an expected range. Each expected range is discretized into a series of subranges and a vector is built for each possible combination of sub-ranges. The process is then monitored to obtain a statistically significant set of samples, each sample comprising a process output and corresponding inputs (Fig. 2). A knowledge base and model are built (Fig. 5).